

In-situ metrology during growth of novel nitride-based semiconductor Bragg mirrors

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and André Strittmatter¹

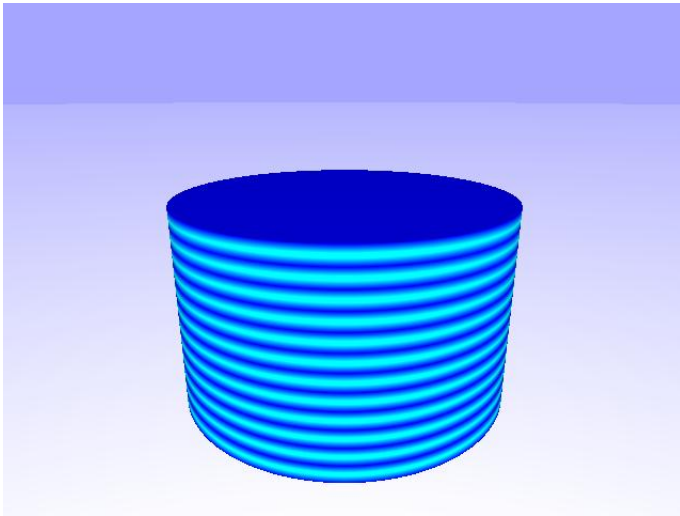
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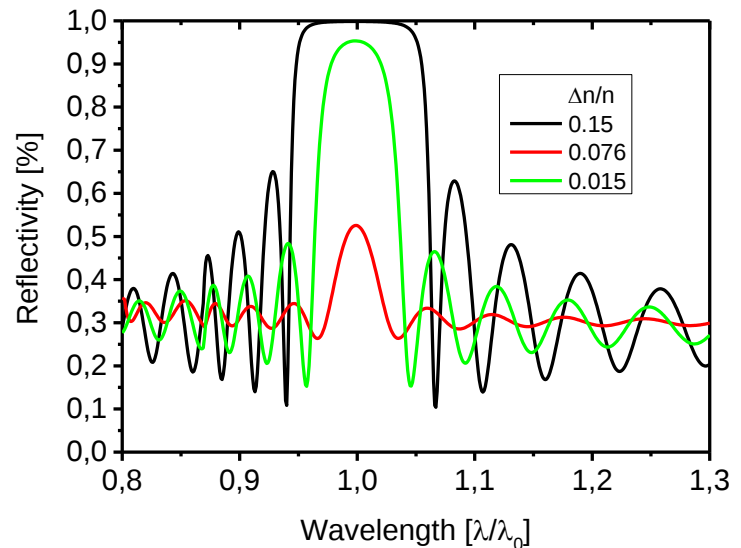
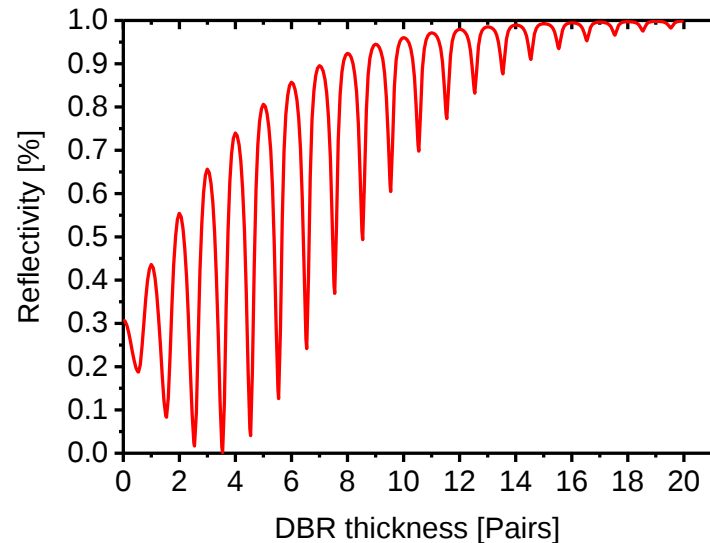
²LayTec AG, Berlin, Germany



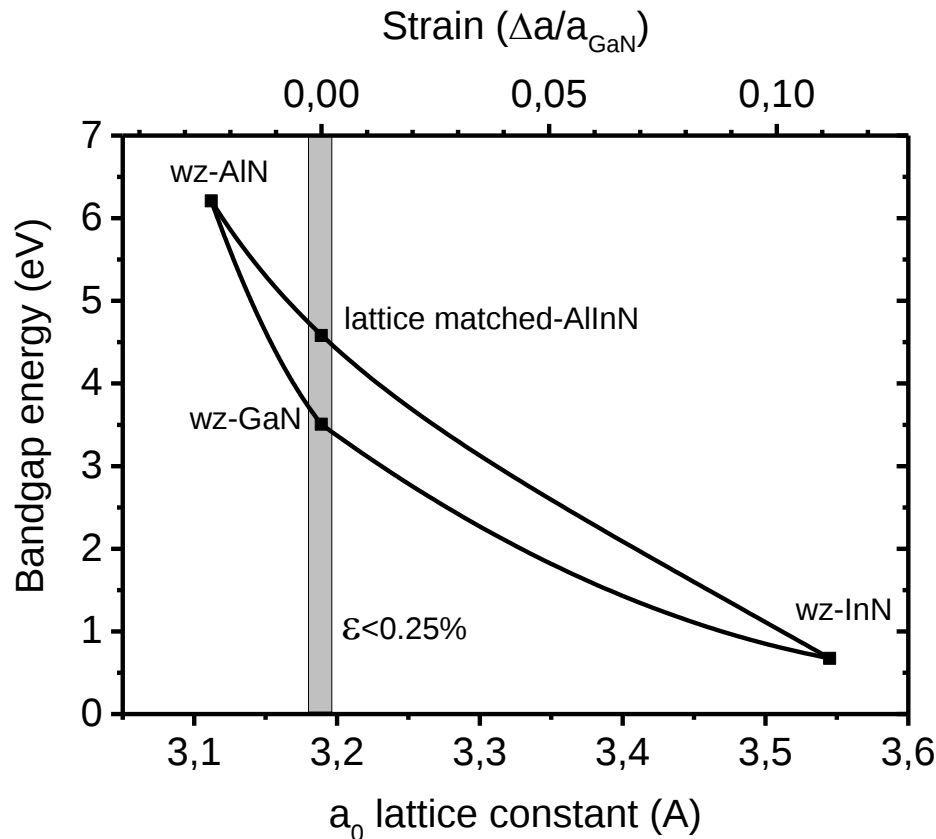
Distributed Bragg mirrors



- Alternating layers of different refractive index
- Tunable reflectivity, central wavelength, and bandwidth
- Key elements in micro-resonators



Nitride-based Bragg-reflectors

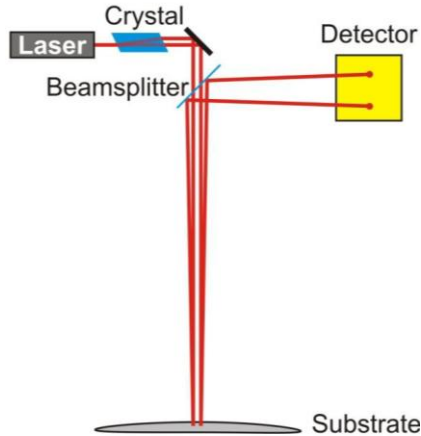


Challenges:

- Mismatch of optimal growth windows
- Lattice mismatch
- Conduction band offsets
- Polarization fields

In-situ monitoring of DBR growth

Curvature



Reflectance at:

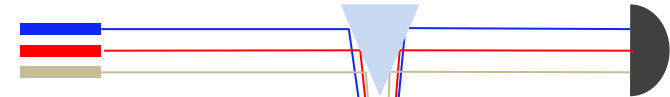
- 950 nm
- 633 nm
- 405 nm

Light source

Light source

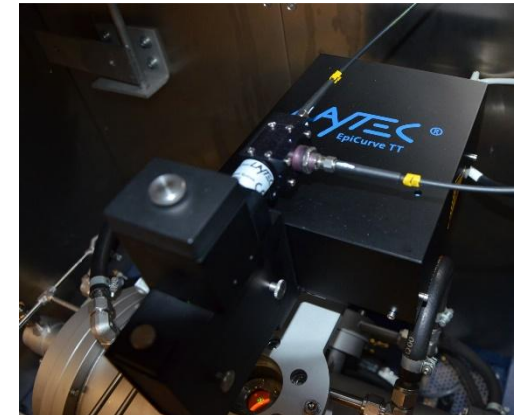
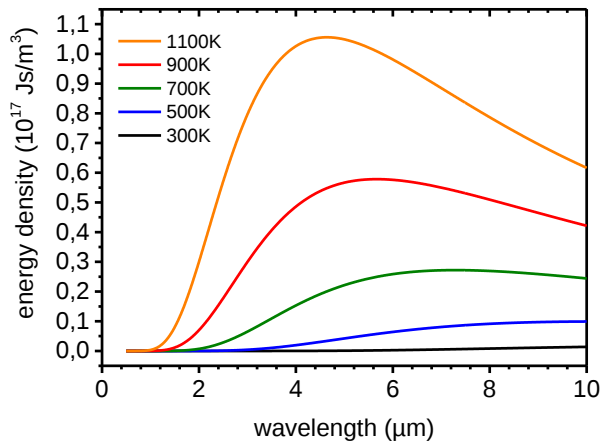
Mirror

Detector



Wafer

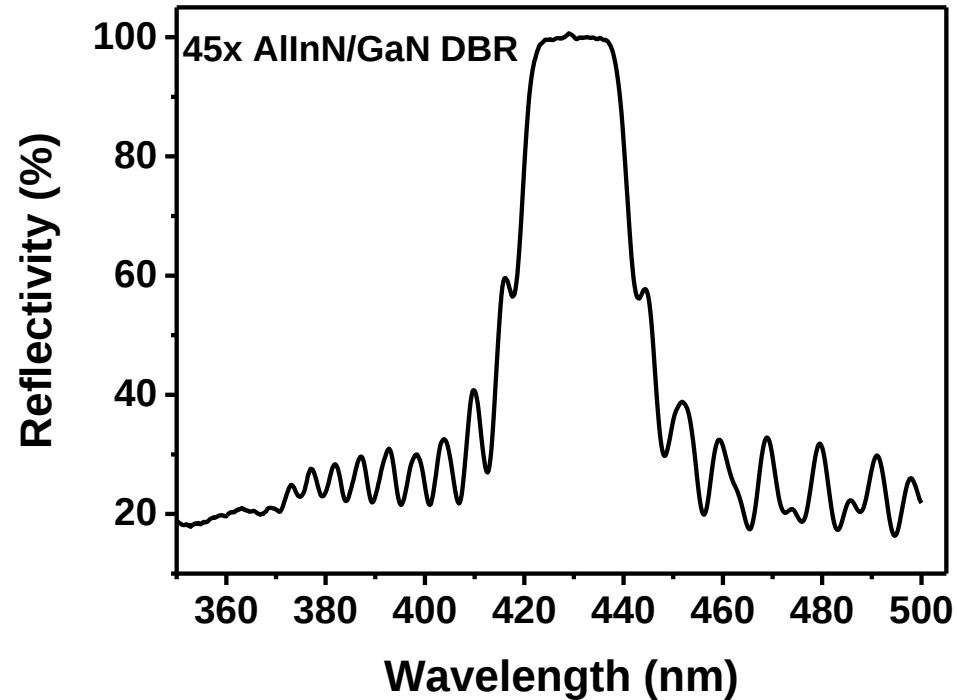
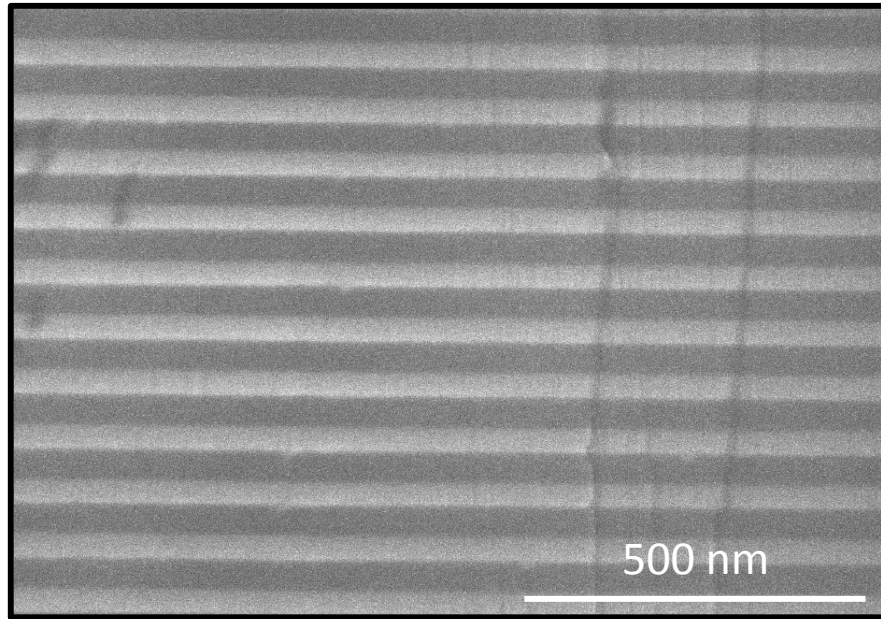
True temperature



LayTec EpiCurve[®]TT AR

AlInN/GaN DBR

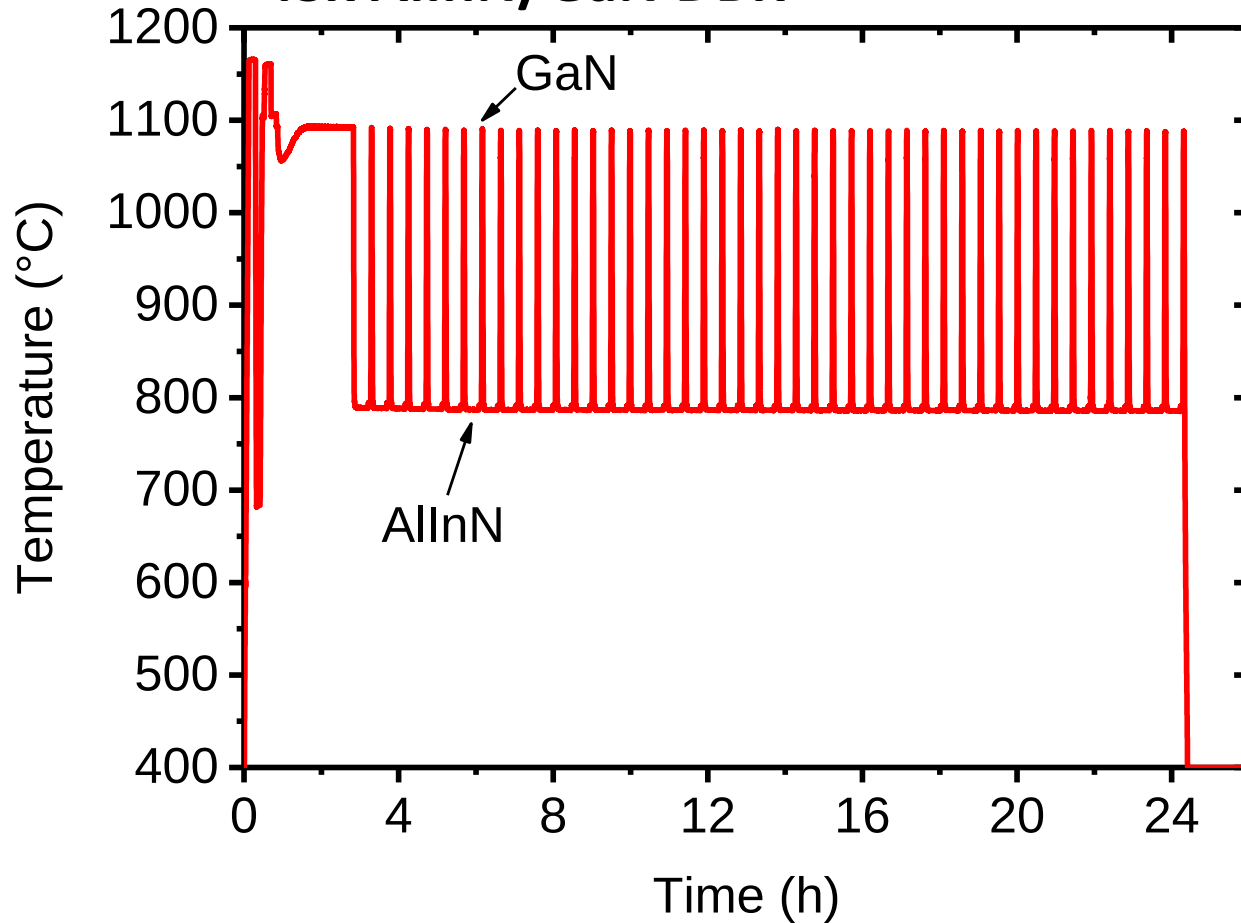
XSEM of AlInN/GaN DBR



- Lattice-matched growth on GaN for $x_{\text{In}} \sim 17\%$
- $\Delta n/n \sim 7.5\%$, bandwidth > 20 nm
- Maximum reflectivity values above 99 % possible

Mismatch of optimum growth window

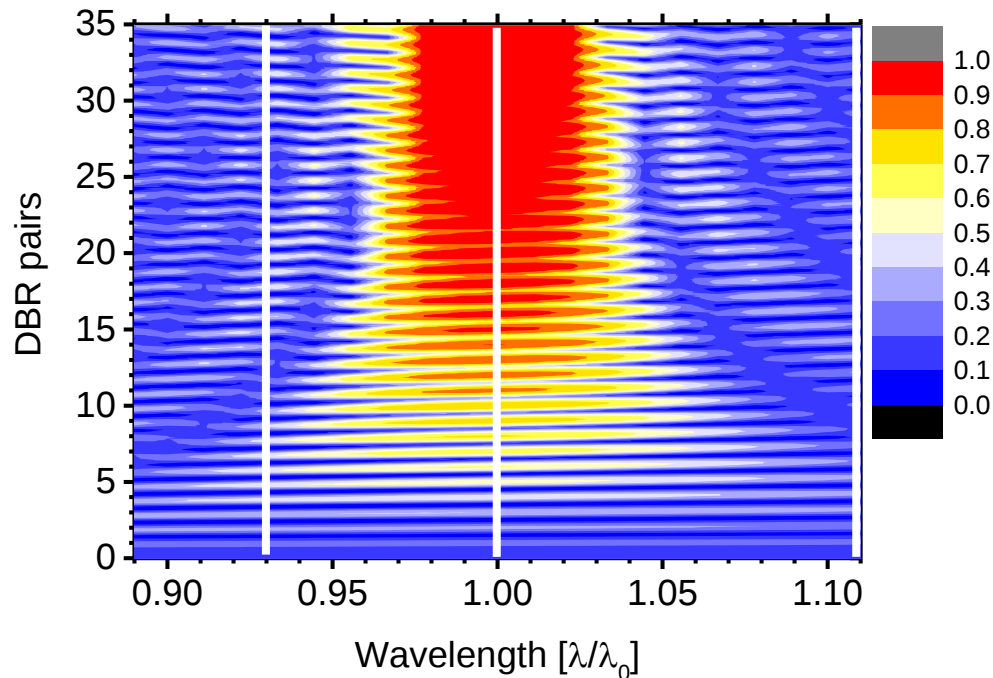
45x AlInN/GaN DBR



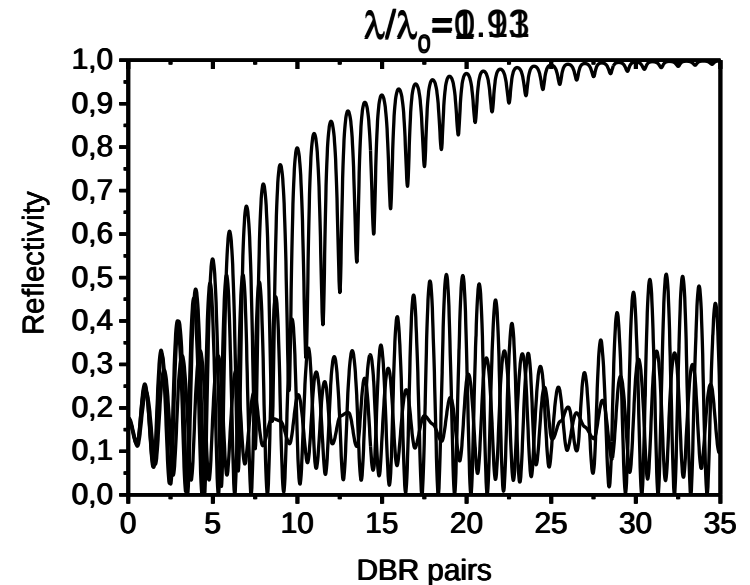
- Steep temperature ramps required
- Very long growth times

Evolution of DBR reflectivity

Spectral evolution

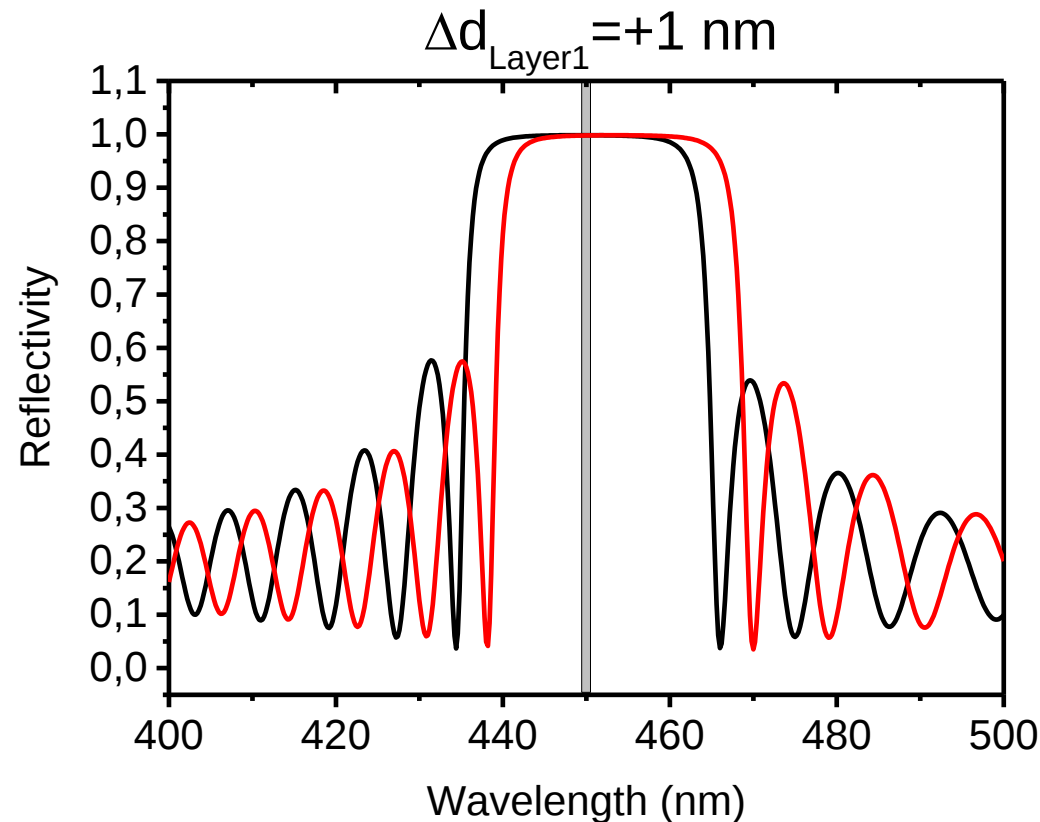


Single transients



- Characteristic pattern at each wavelength

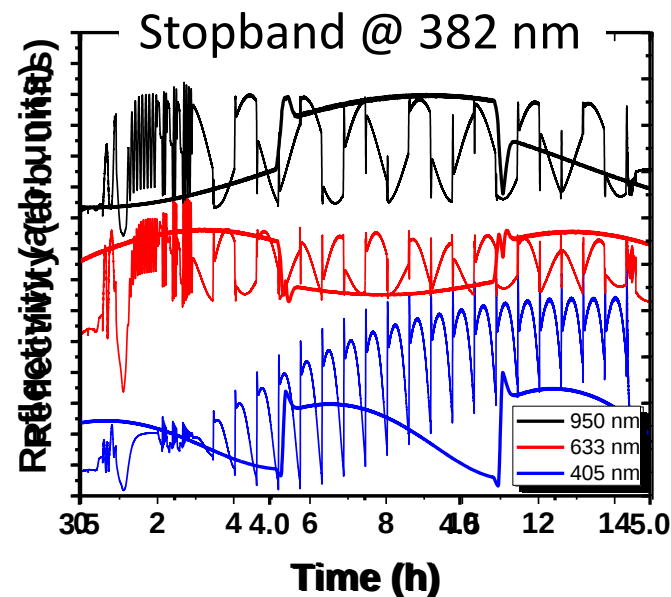
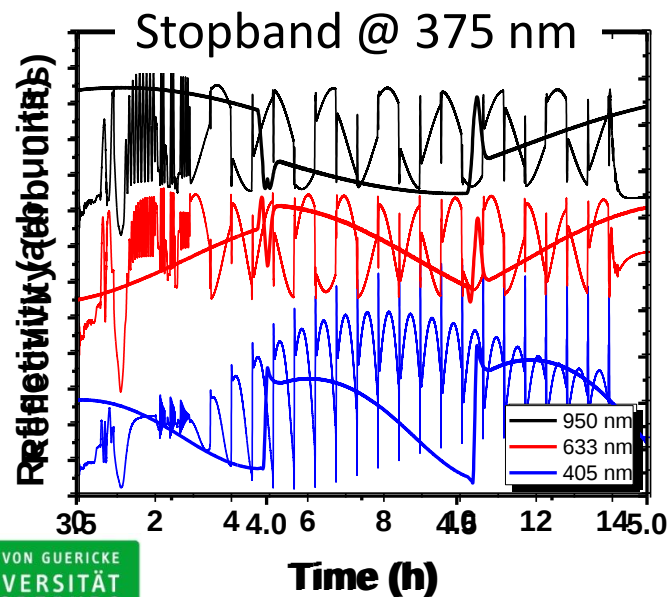
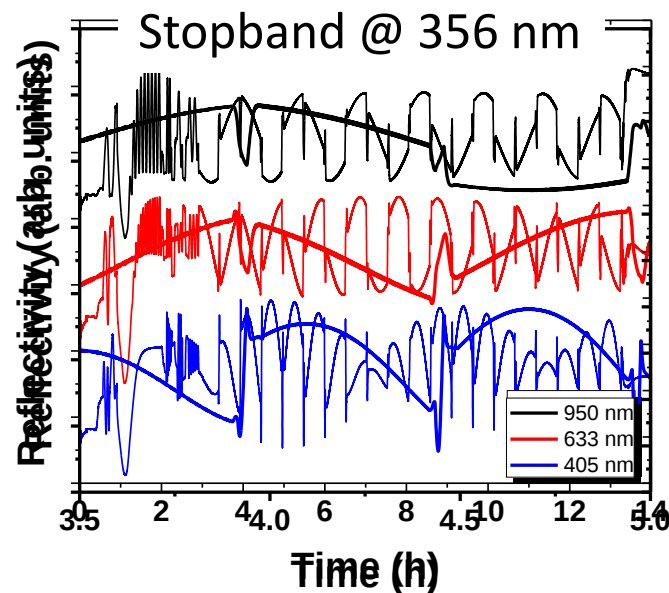
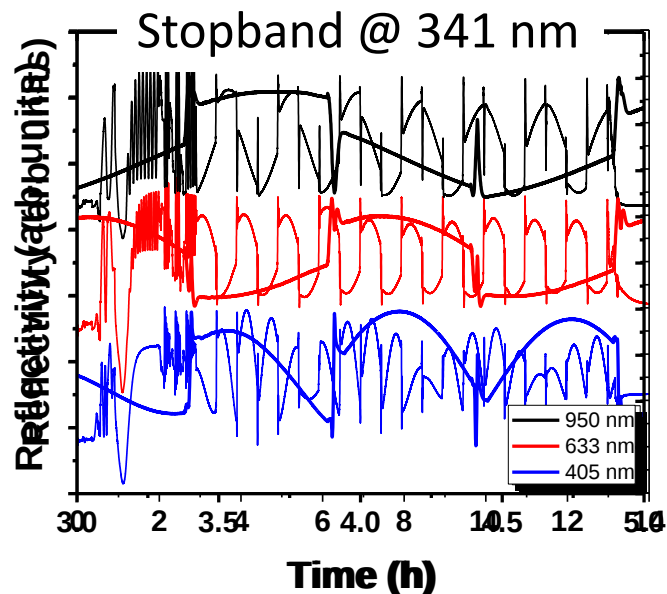
Prediction of stopband position



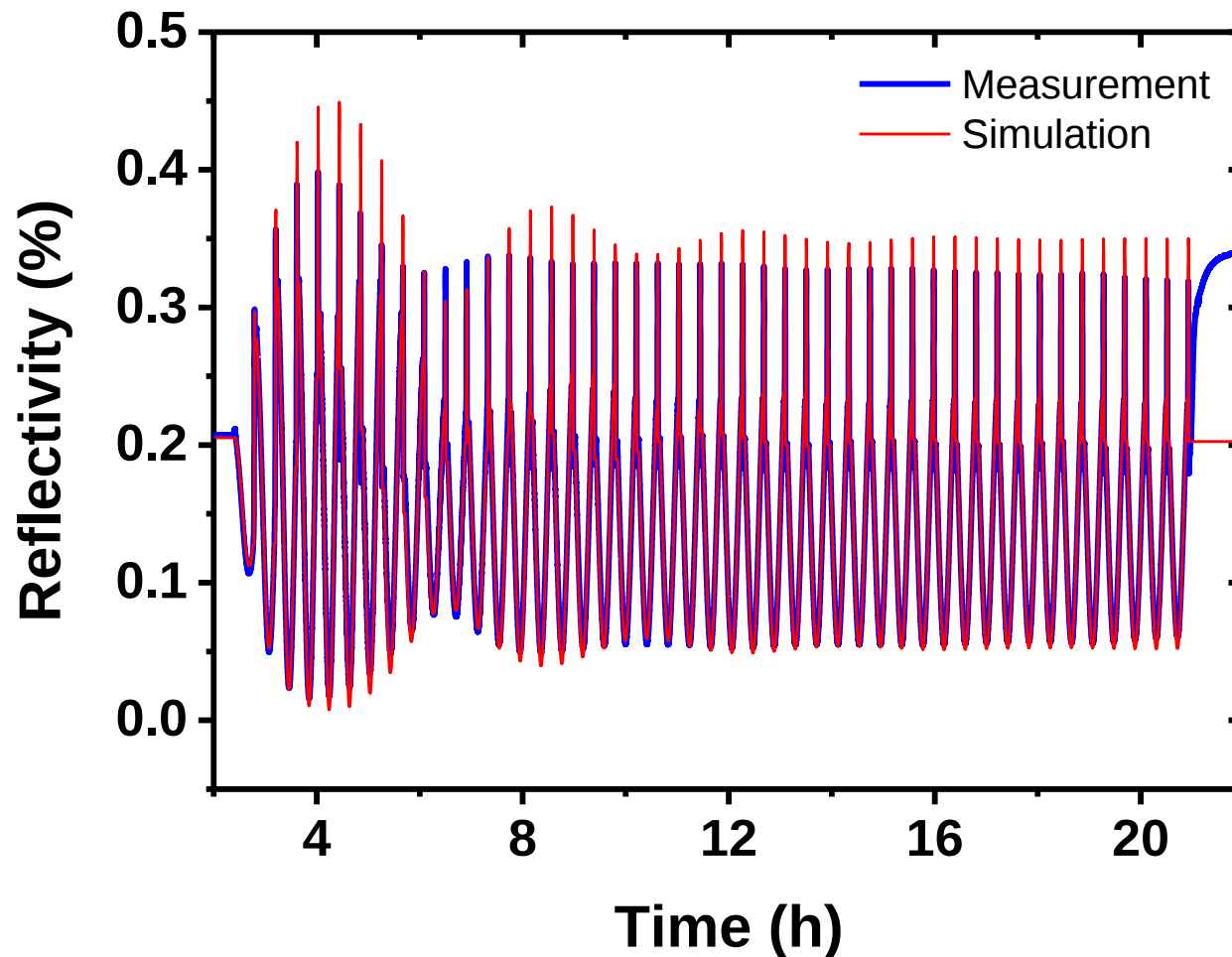
Weak sensitivity within stopband

Faster dynamics away from stopband

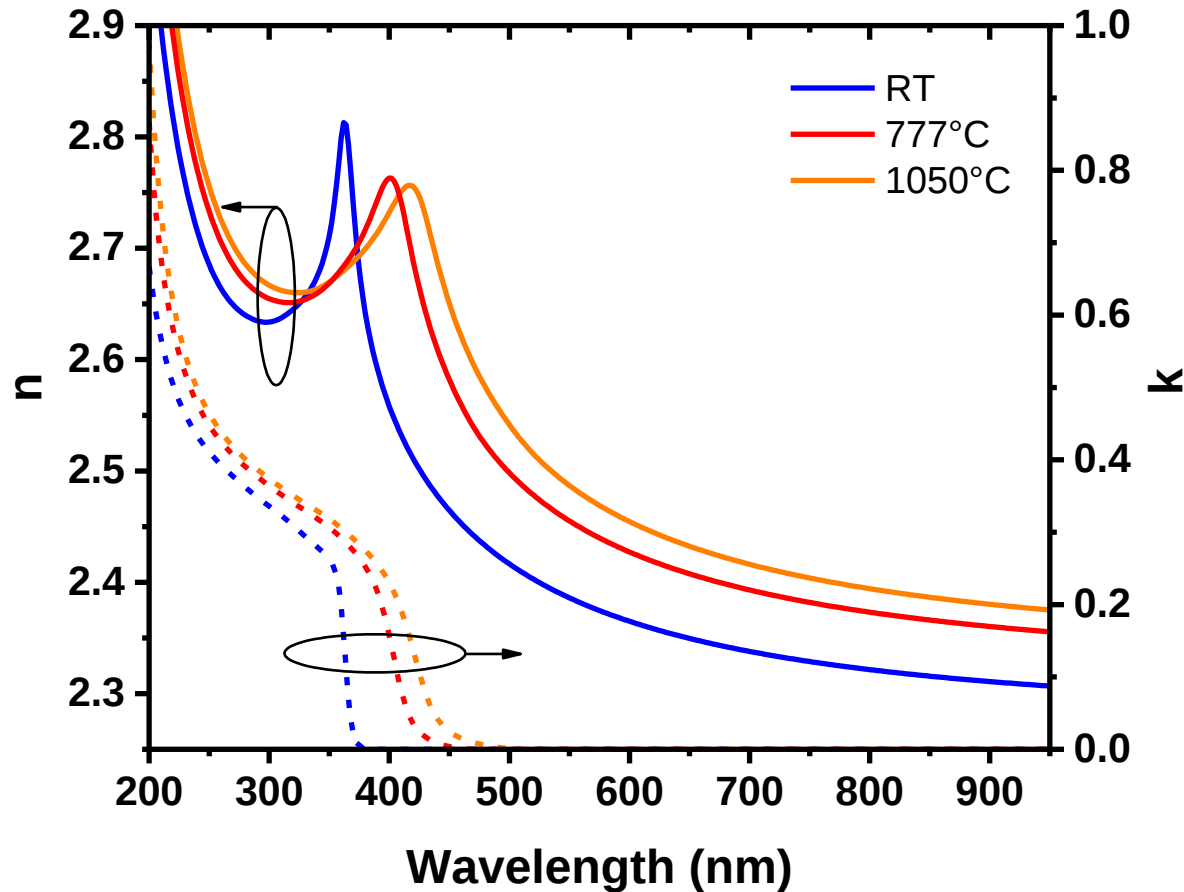
Experimental



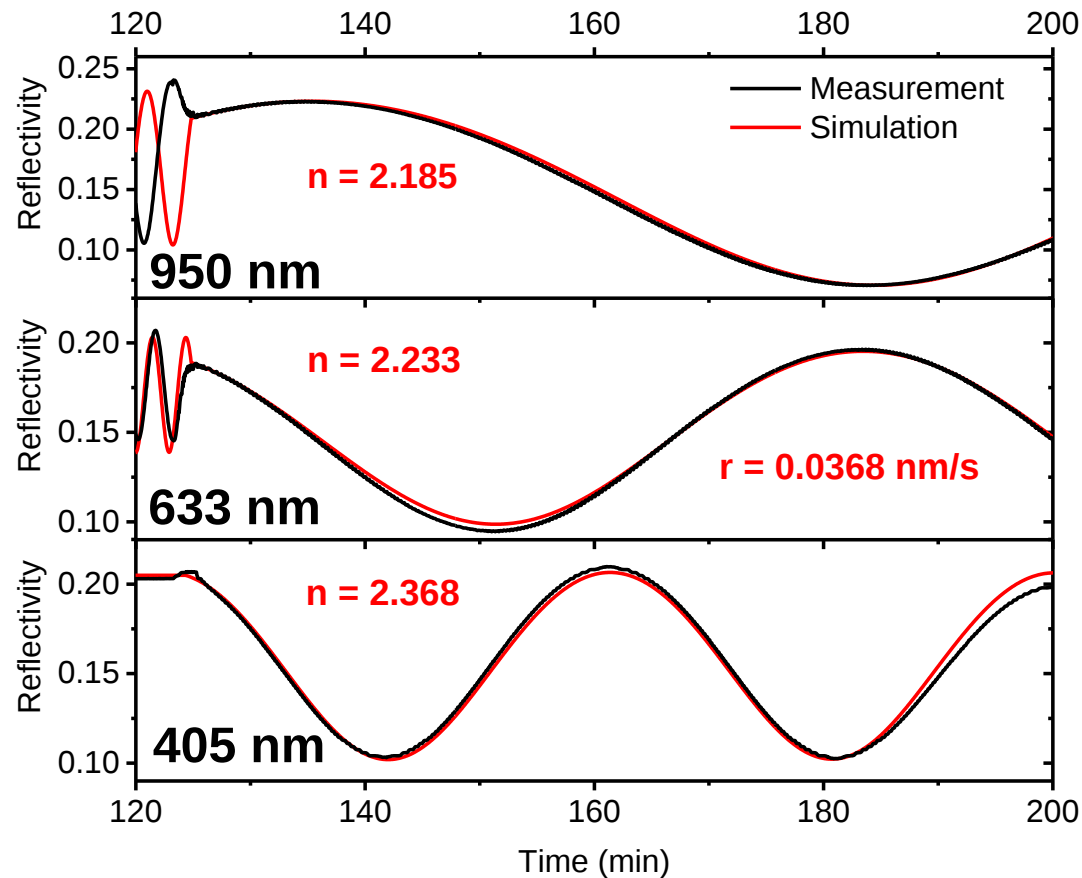
Simulation of full DBR growth



GaN - refractive index at high temperatures



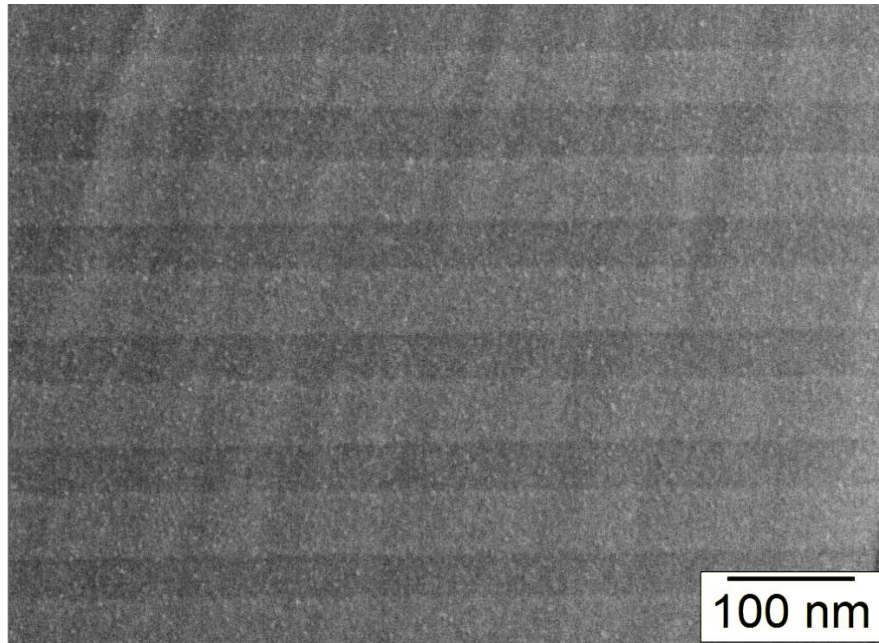
Refractive index of AlInN – in-situ



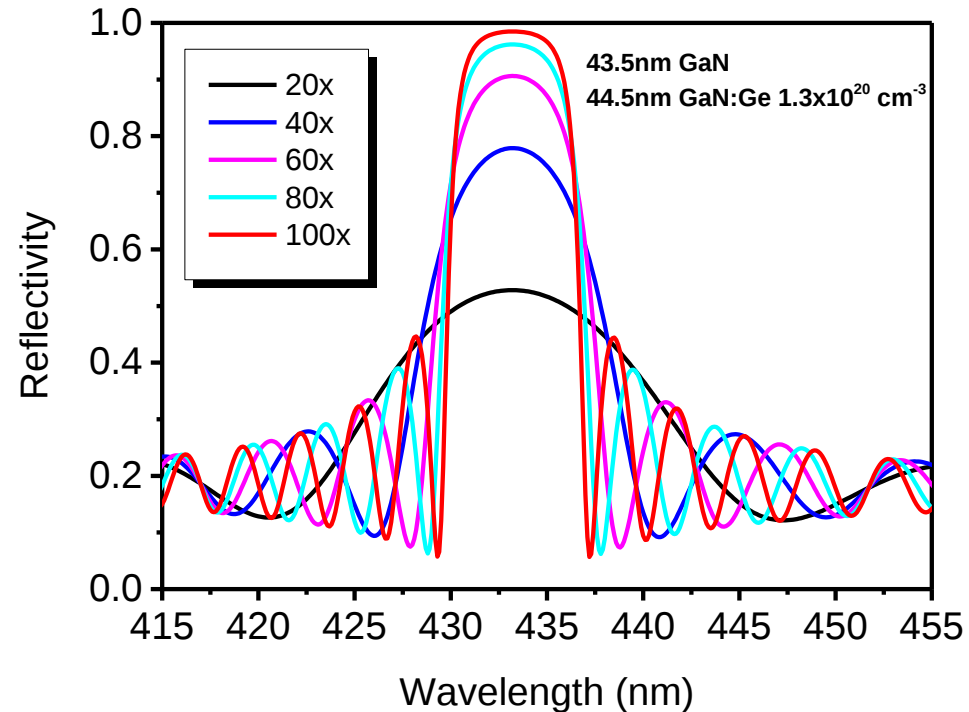
➤ Refractive index fitted using LayTec EpiNet simulation tool.

GaN:Ge/GaN DBR

XSEM of GaN:Ge/GaN DBR



Simulation



- DBR structure by Ge doping of GaN (strain-free growth)
- $\Delta n/n \sim 2.0 \%$, bandwidth $\sim 5 \text{ nm}$
- Narrow-band reflector

Homoepitaxial DBR mirrors

Refractive index change by doping

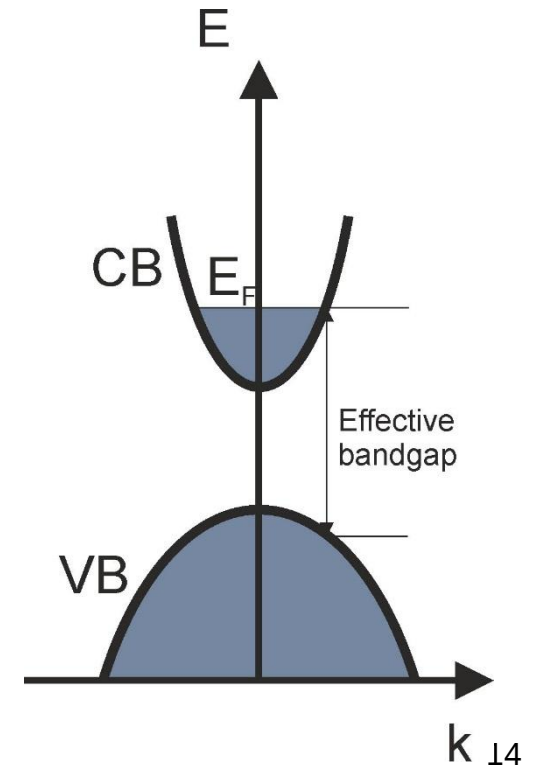
➤ Burstein-Moss-effect

- Blue shift of absorption edge with free carrier concentration
- Change of refractive index

E. Burstein, Phys. Rev. 93, 632 (1954)

T. S. Moss, Proc. Phys. Soc. B 67, 775 (1954)

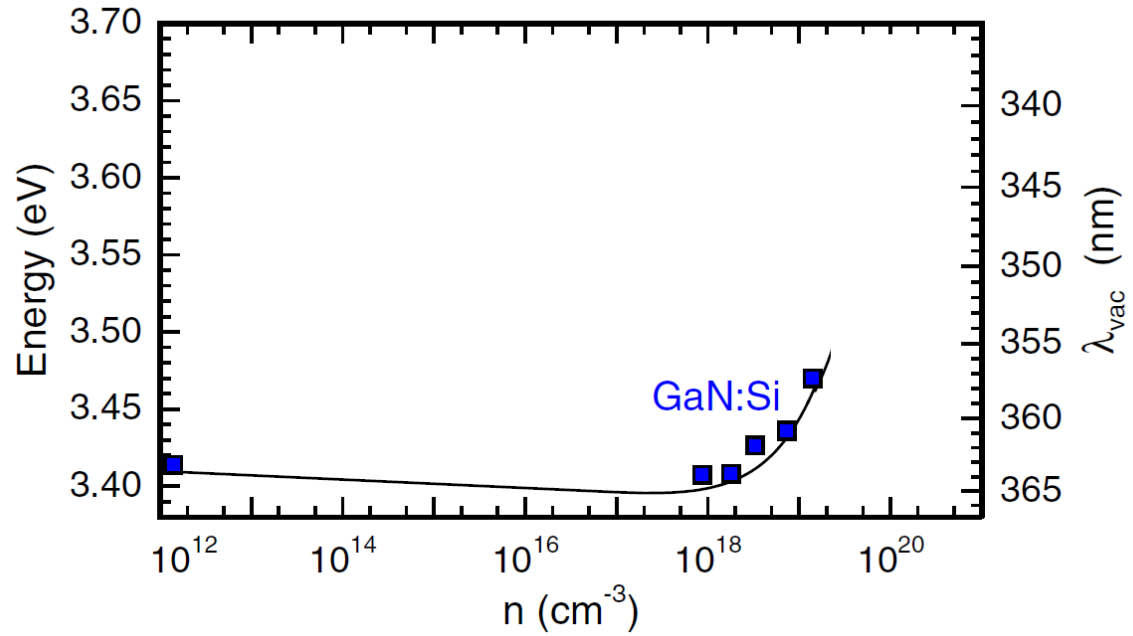
- Strain-free, conductive layers
- Similar growth conditions



Bandgap shift of n-doped GaN

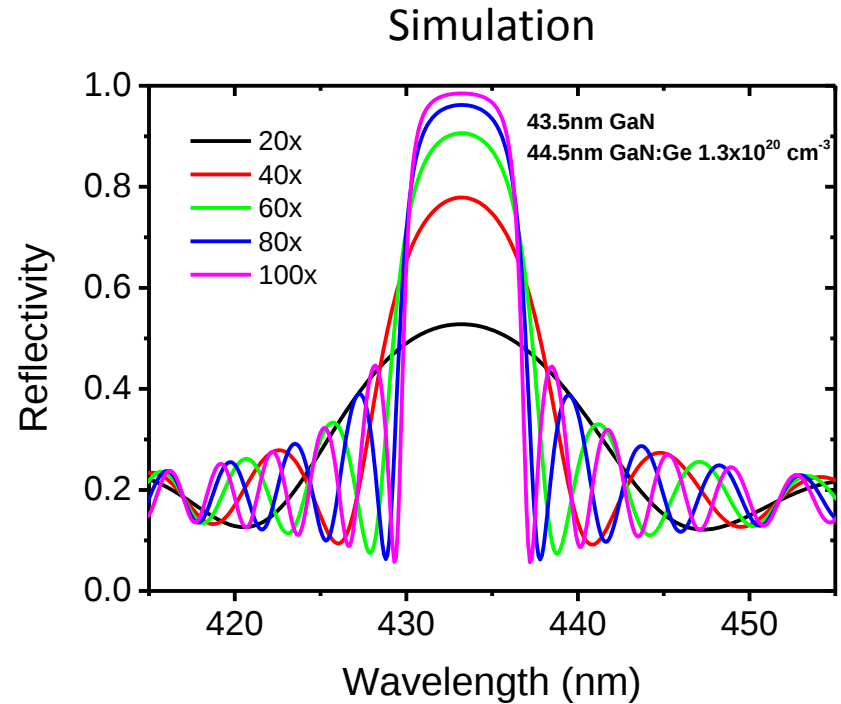
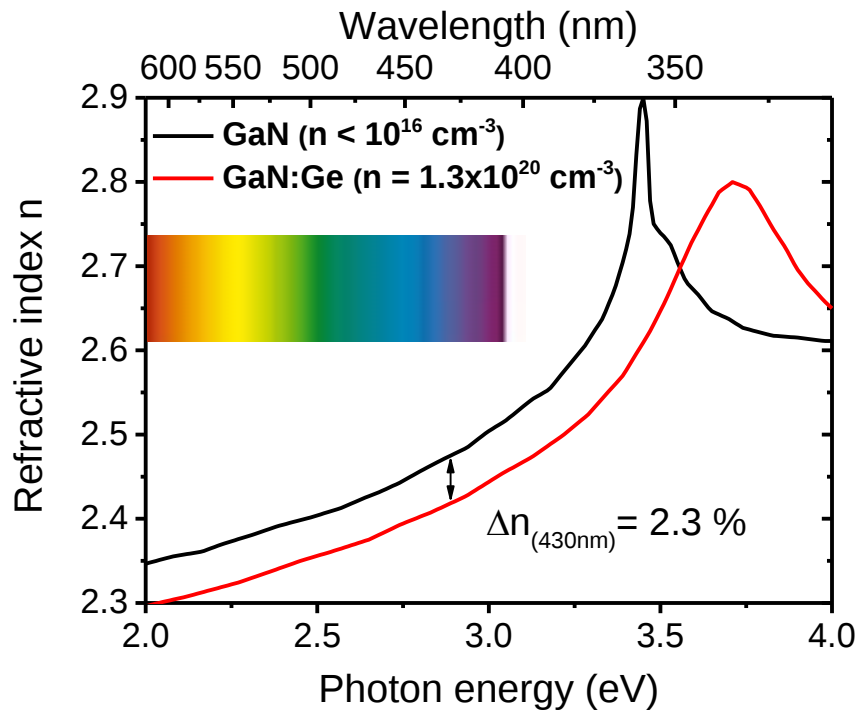
Change of the excitonic transition energy

- Bandgap renormalization
- Burstein-Moss-shift



M. Feneberg et al., Phys. Rev. B 90, 075203 (2014)

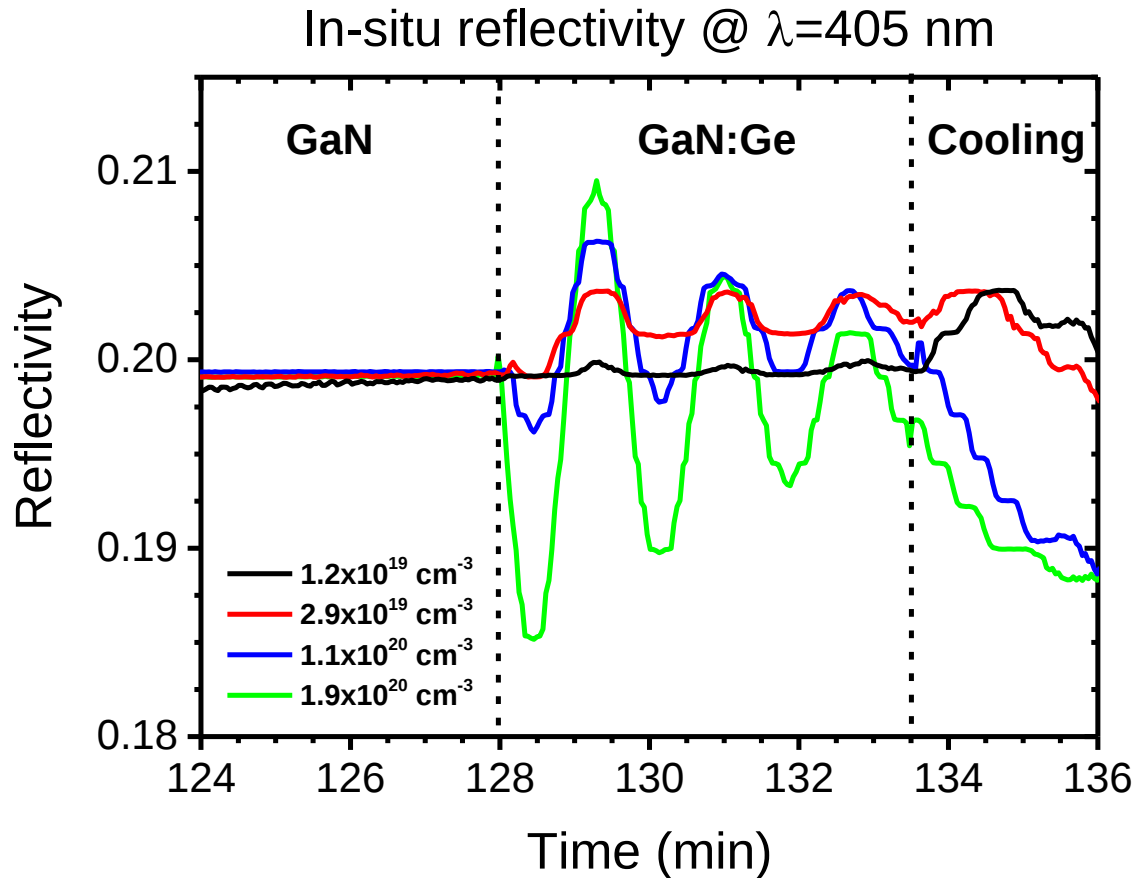
- Significant ($\Delta E_g > 250$ meV) bandgap shift for $[n] \sim 10^{20}$ cm $^{-3}$.
- Ge-doping superior over Si-doping in MOVPE.



➤ >2% refractive index change across visible spectrum

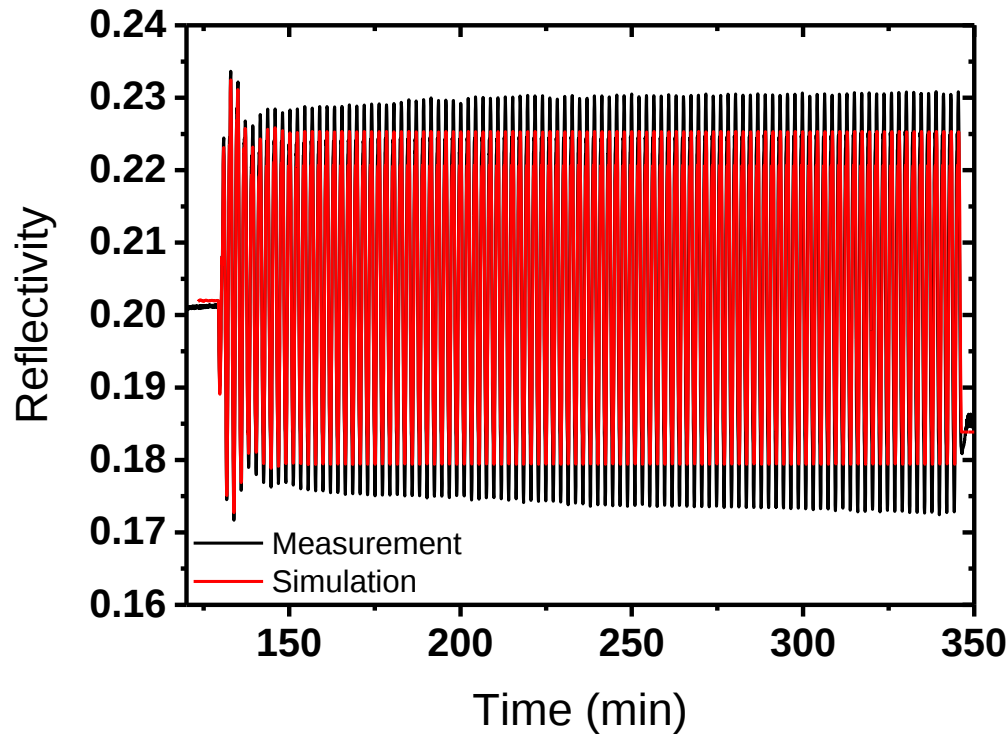
➤ $R > 90\%$ for 60 layer pairs

In-situ calibration of doping level



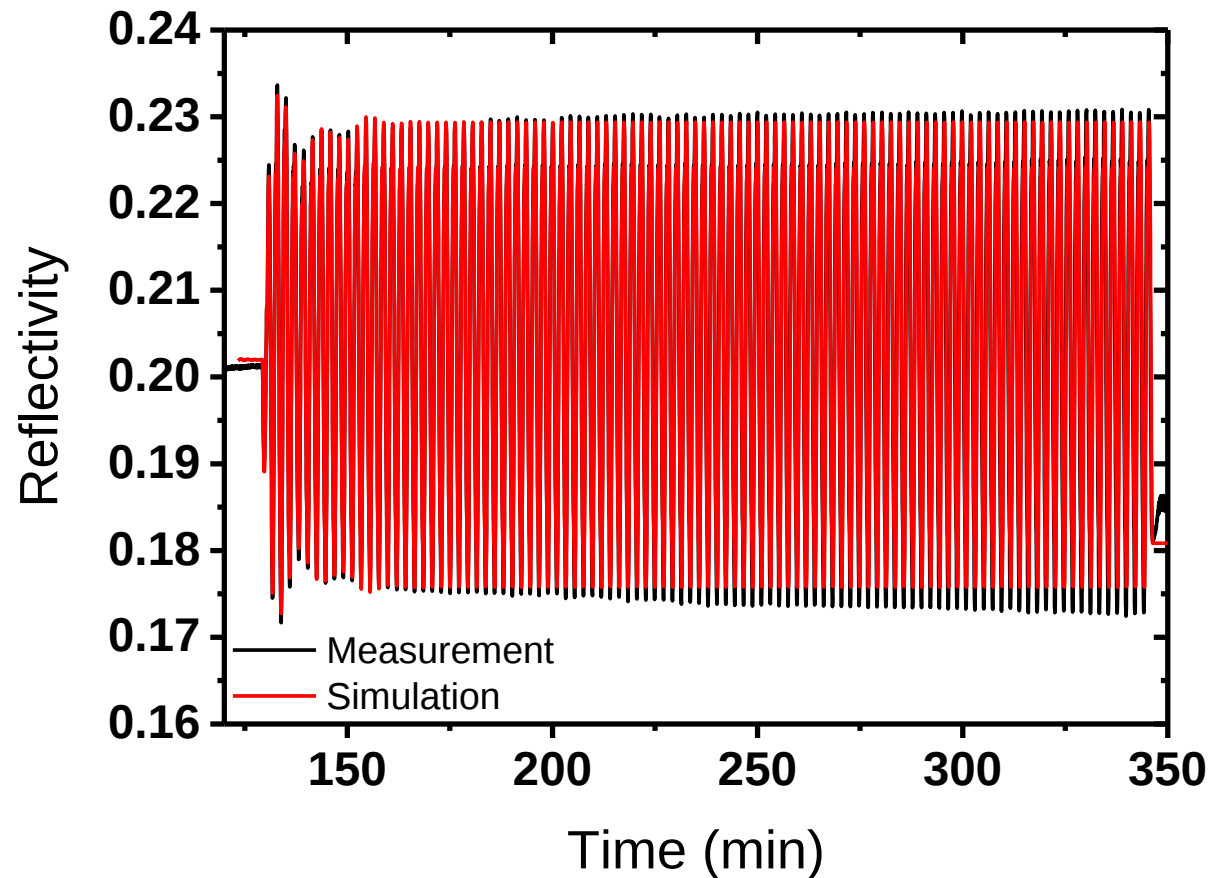
- Increase of refractive index contrast with doping concentration
- Oscillation amplitude probes free carrier concentration

Drift of Ge incorporation



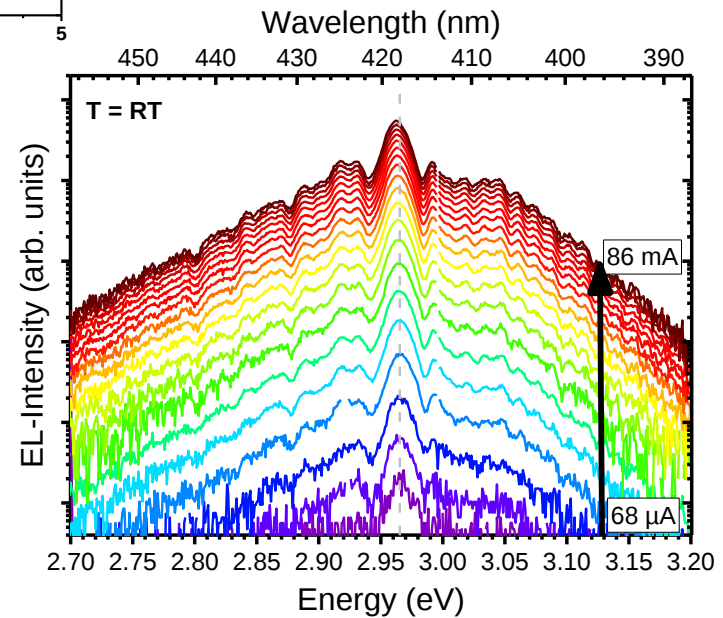
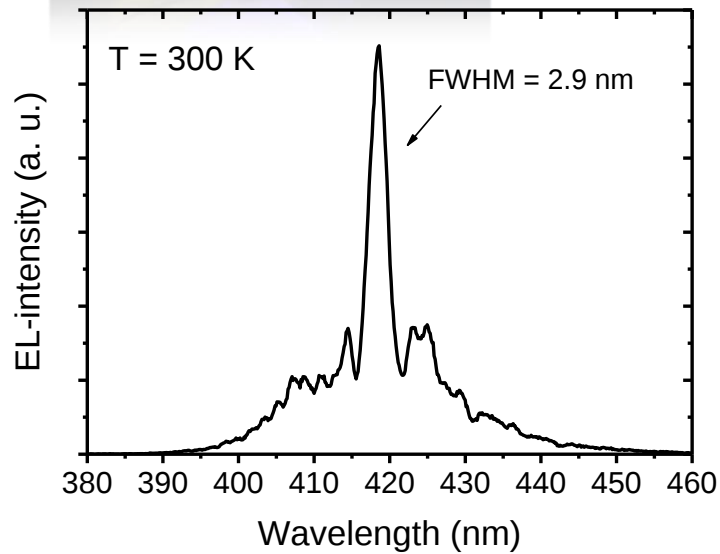
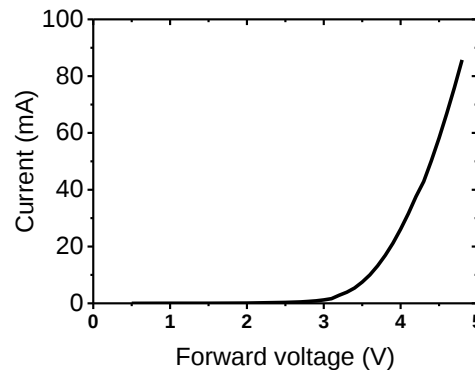
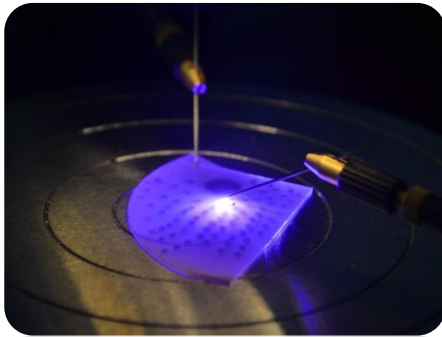
- Strong initial change within 10-15 min
- Long-term drift over hours

Improved modelling



- Adjustment of GaN:Ge n-k values with increasing growth time

LED with GaN/GaN:Ge DBR



Summary

- In-situ metrology for growth of lattice-matched AlInN/GaN and GaN:Ge/GaN DBRs
- Reflectivity oscillations as sensitive fingerprint of DBR stopband position
- Strength of amplitude oscillations proportional to Ge doping level
- High-temperature n,k -database for GaN as basis for in-situ analysis of AlInN and GaN:Ge

